

# Durethan® BKV130 DUS008

## PA6-I-GF30

30% Glass Reinforced, Injection Molding, Improved Impact

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Molding shrinkage (parallel)	0.3 / *	%	ISO 294-4
Molding shrinkage (normal)	0.7 / *	%	ISO 294-4
<b>MECHANICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Tensile modulus	9300 / 5200	MPa	ISO 527-1/-2
Stress at break	155 / 95	MPa	ISO 527-1/-2
Strain at break	4 / 7.5	%	ISO 527-1/-2
Flexural modulus	8600 / 4700	MPa	ISO 178
Flexural strength	245 / 160	MPa	ISO 178
Charpy impact strength (+23°C)	90 / 90	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	70 / 75	kJ/m <sup>2</sup>	ISO 179/1eU
Izod notched impact strength (+23°C)	12 / 20	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Melting temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	205 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695-11-10

### OTHER PROPERTIES

**DRY / COND**

## Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Water absorption	6.3 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1370 / –	kg/m <sup>3</sup>	ISO 1183

  

<i>PROCESSING RECOMMENDATIONS</i>	<i>VALUE</i>		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2–6	h	
Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260–290	°C	
Mold temperature	80–100	°C	